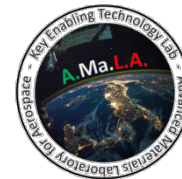


**Workshop Human Capacity-Building in Space Science and Technology
for Sustainable Social and Economic Development
Samara, November 2, 2017**

Sustainability of in-Space Manufacturing

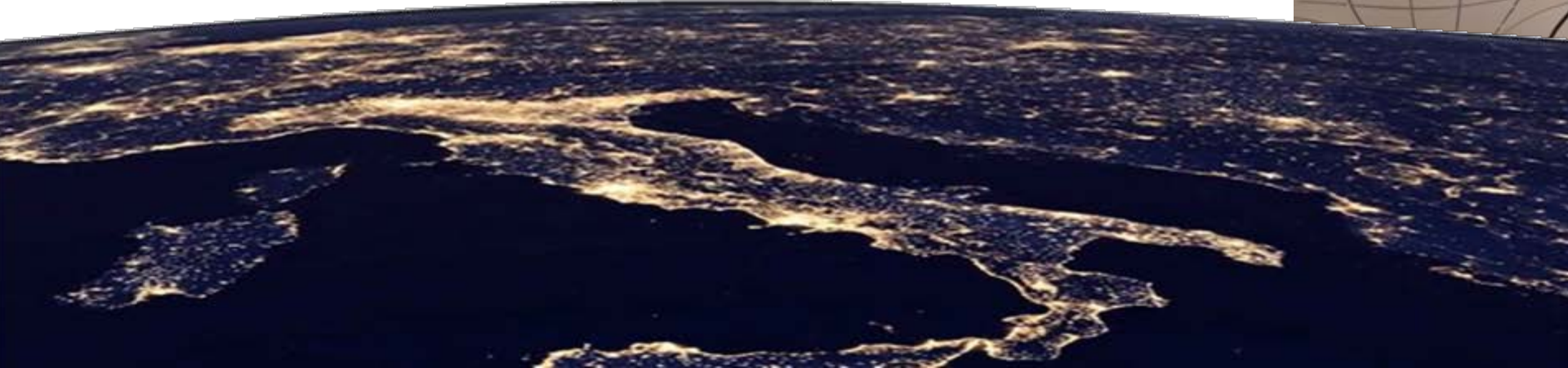
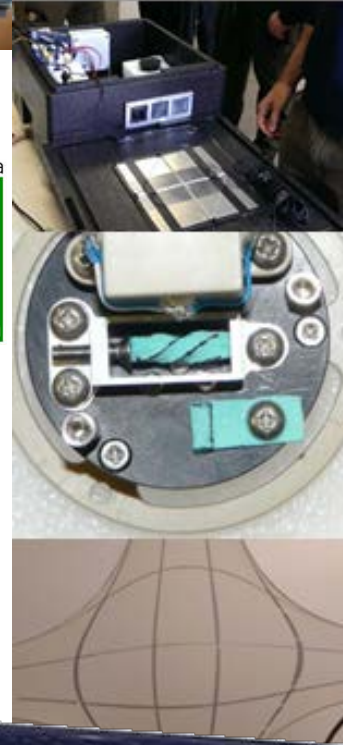
Loredana Santo, PhD



Ketlab

Department of Industrial Engineering
University of Rome Tor Vergata
Via del Politecnico, 1
00133 Roma, Italia

Technology and Manufacturing



Outline

- ✓ **The concept of Sustainability for and in Space**
- ✓ **Research overview of my group**
- ✓ **Previous and future experiments on ISS about SMC**
- ✓ **Introduction on Shape Memory Polymer Foam and Composites (SMP and SMC) and application for debris capture**
- ✓ **The challenging idea of in-space manufacturing**
- ✓ **Conclusions**

Capacity of building in Space in the 21st Century happens through connecting Human needs to Space solutions in order to meet sustainability

What is **Sustainability** in and for **Space**?

To make good educational courses in order to disseminate the concept of sustainable development in/for Space?

To have the possibility to colonize Moon, Mars for future scenario?

To find solutions for the survival of Human in Space?

To make researches in space for better life on Earth?

To enhance telecommunication?

To maintain the Space clean and save energy?

.....

Sustainability therefore can be examined by different points of view.

Sustainable development in/for Space

Space as environment to ensure the future of Humanity.

The experimental activity on ISS and with satellites is sufficient for these purposes?

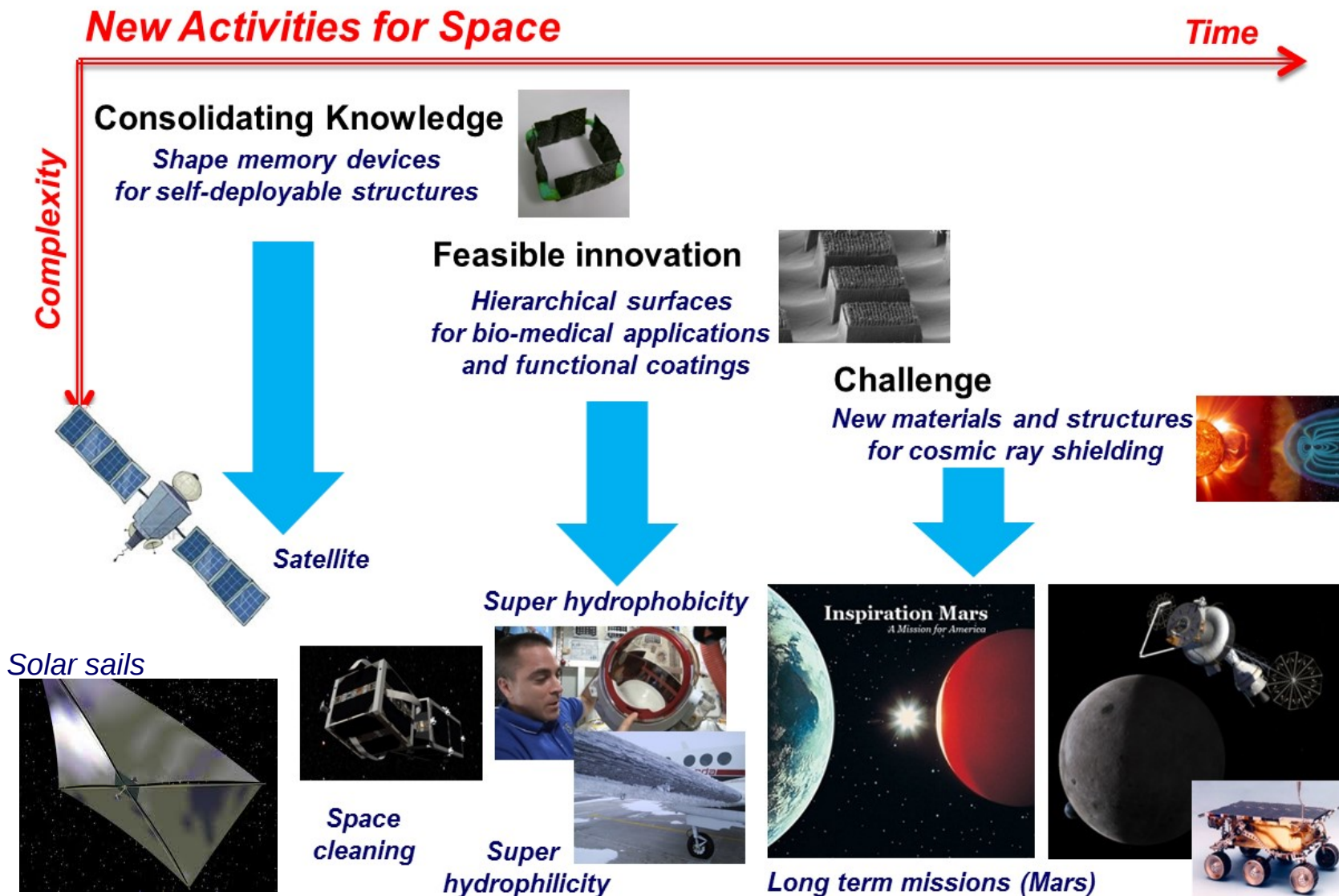
My challenging proposal is a new **small laboratory for in-space manufacturing**

How?

Where?

Why?

Research overview



Microgravity experiments



I-FOAM (Shuttle Mission STS 134, May 22, 2011)



Clamping device

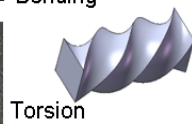
Configuration



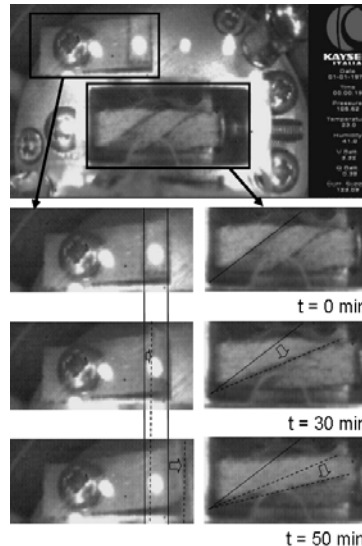
Compression



Bending



Torsion

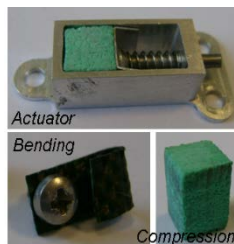
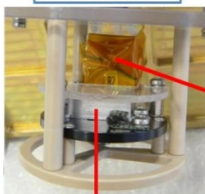


L. Santo, F. Quadrini, E.A. Squeo, F. Dolce, G. Mascetti, D. Bertolotto, W. Villadei, P-L. Ganga, V. Zolesi, "Behavior of Shape Memory Epoxy Foams in Microgravity: Experimental Results of STS-134 Mission", Microgravity Science and Technology, 24 (2012) 287-296.

Ribes_Foam2 (BION-M1 Russian Mission, April 20, 2013)

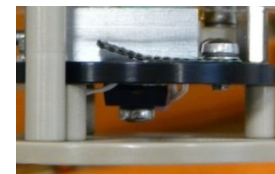


Ribes_Foam2



Actuator
Bending

Compression



L. Santo, F. Quadrini, W. Villadei, G. Mascetti, V. Zolesi, "Shape memory epoxy foams and composites: ribes_foam2 experiment on spacecraft "bion-m1" and future perspective, Procedia Engineering 104 (2015) 50 – 56.

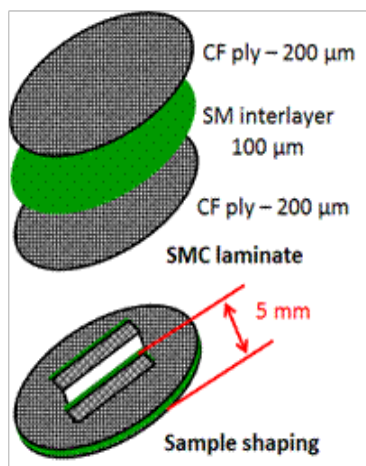
Future experiments

Exposure to Space environment (ISS) for 1 year:

- NASA MISSE-9 Mission , November 2017
- NASA MISSE-10 Mission, May 2018

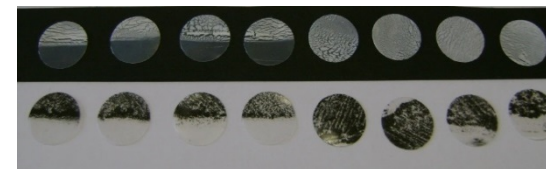
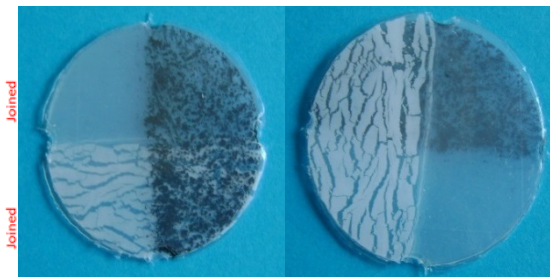
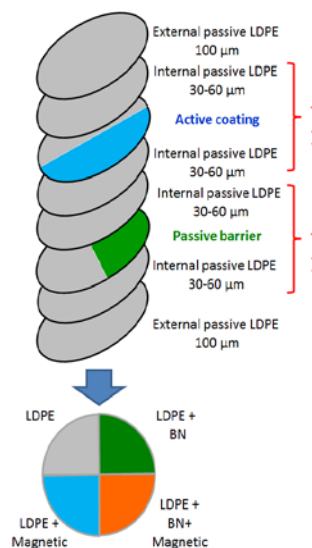


Shape memory composite (SMC)



SMC sample for MISSE-9

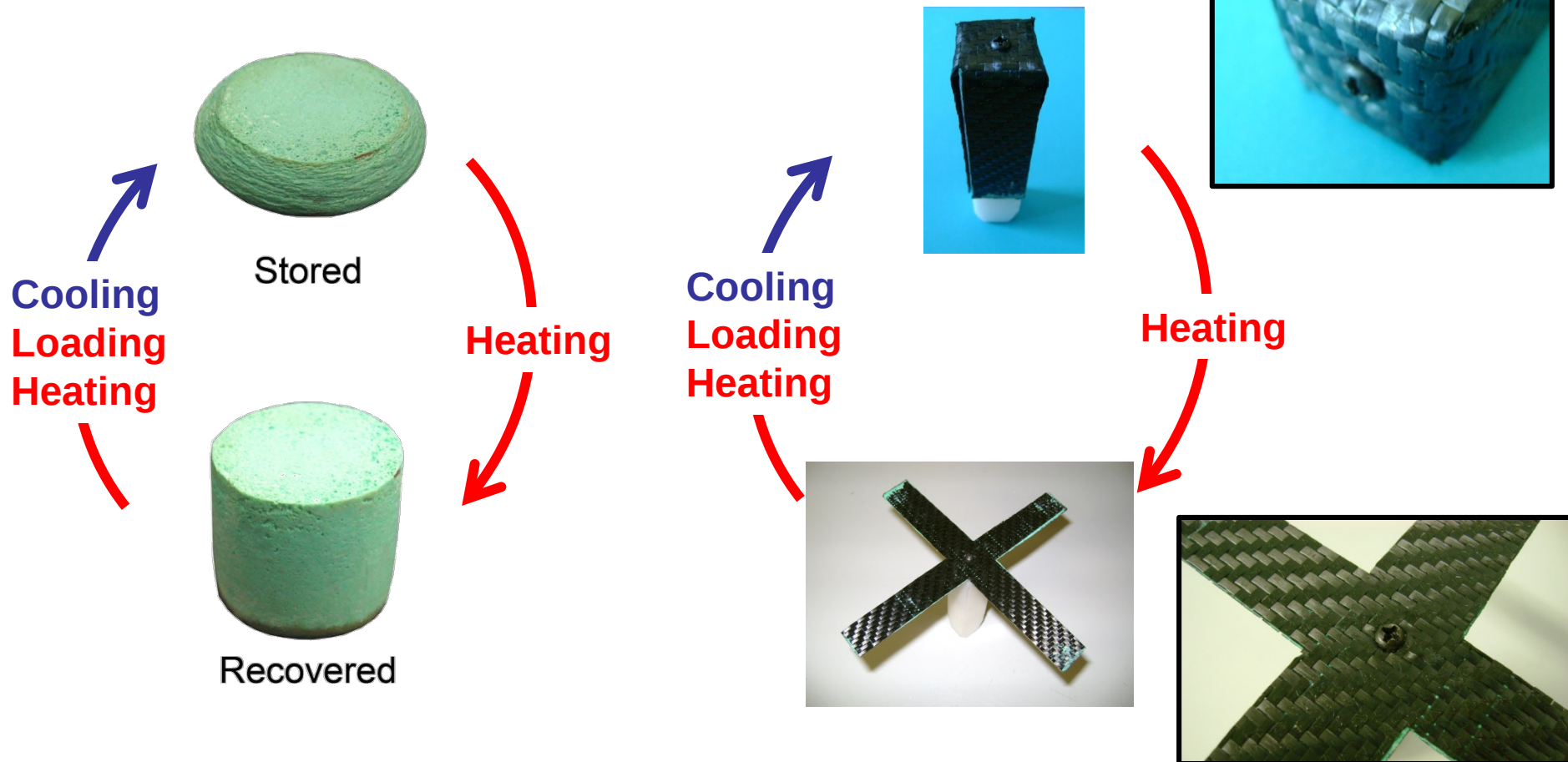
Shielding materials (CRS)



CRS sample for MISSE-9

SMP foams and SMP composites by Tor Vergata

- PMCs with shape memory polymers (SMPs)
- Thermo-mechanical cycle SMPs and SMCs



Applications for SMPC

- Self-deploying systems
- Space debris grabbing

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Space Station

Research & Technology
Crews & Expeditions
International Cooperation
Vehicle Fleet & Modules
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Images & Videos
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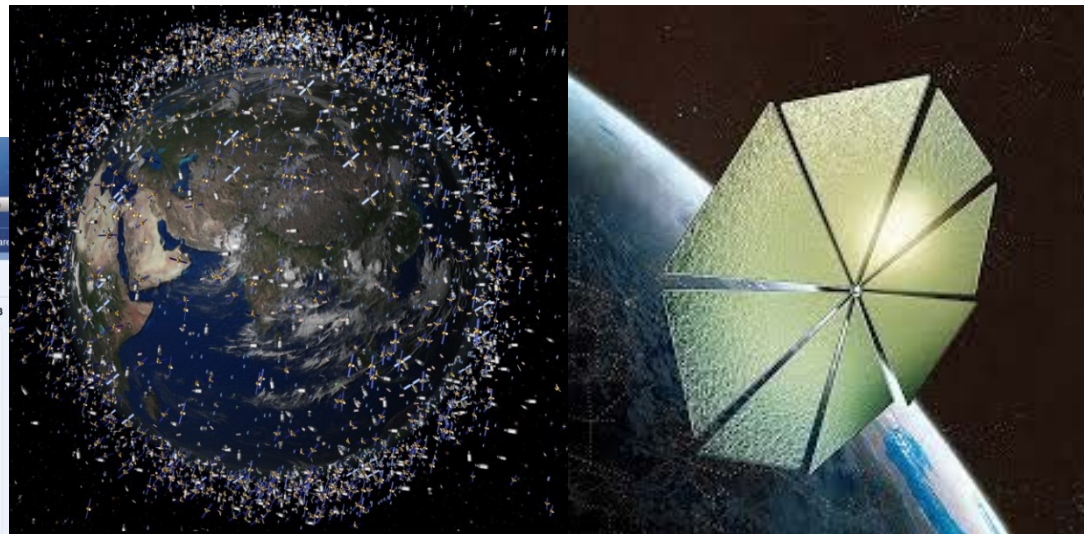
Space Debris and Human Spacecraft Sept 27, 2013

More than 500,000 pieces of debris, or "space junk," are tracked as they orbit the Earth. They all travel at speeds up to 17,500 mph, fast enough for a relatively small piece of orbital debris to damage a satellite or a spacecraft.

The rising population of space debris increases the potential danger to all space vehicles, but especially to the International Space Station, space shuttles and other spacecraft with humans aboard.

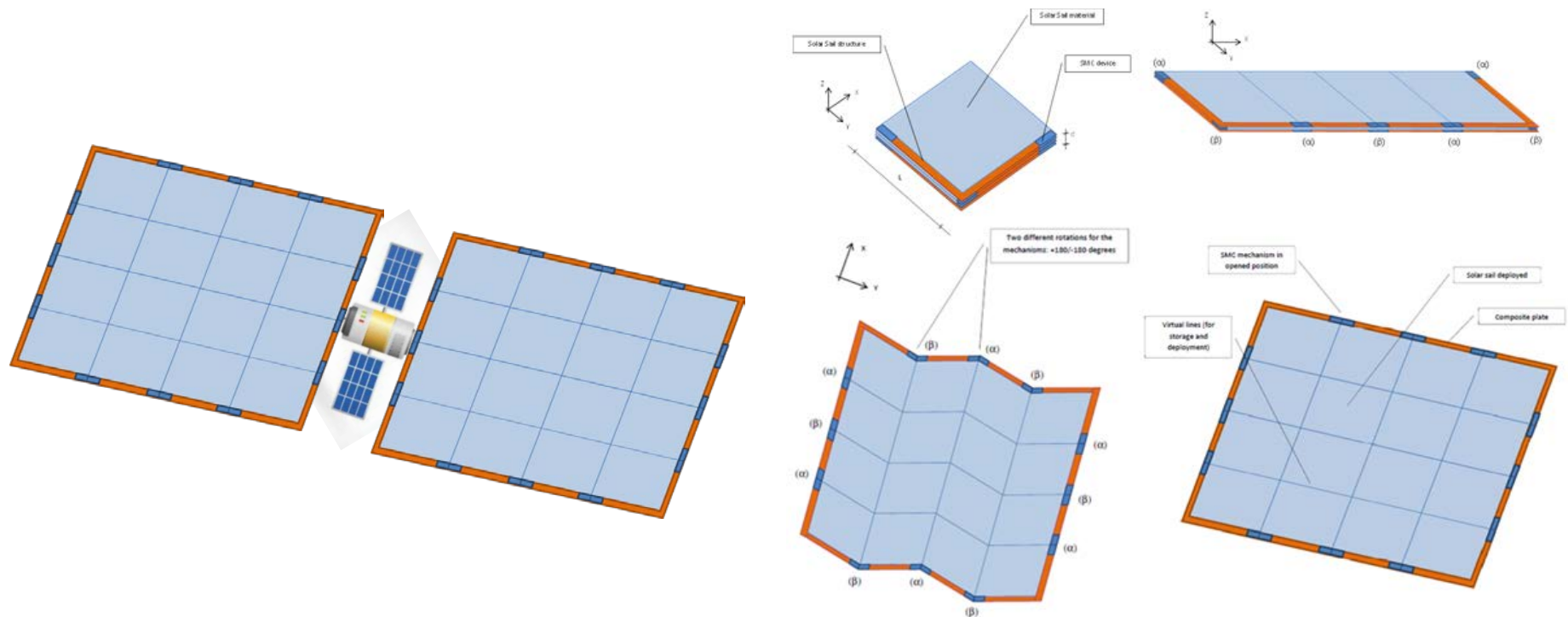
NASA takes the threat of collisions with space debris seriously and has a long-standing set of guidelines on how to deal with each potential collision threat. These guidelines, part of a larger body of decision-making aids known as flight rules, specify when the expected proximity of a piece of debris increases the probability of a collision enough that evasive action or other precautions to ensure the safety of the crew are needed.

Space debris is tracked as it orbits Earth.
Image Credit: NASA



SMC structures deployment

Deploying systems



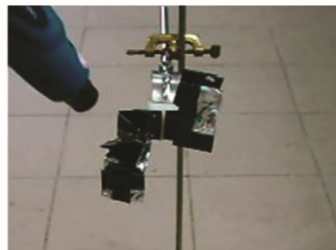
Deploying systems



0s



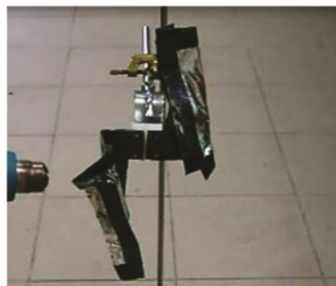
28s



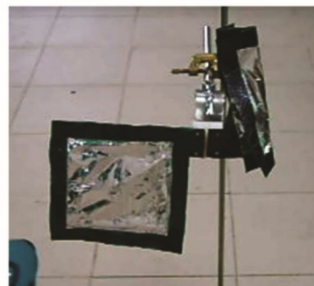
55s



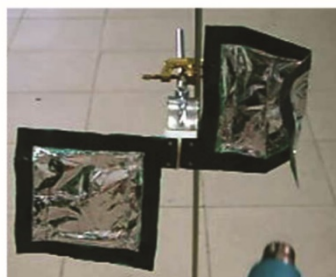
108s



143s



172s



201s



349s



0 s



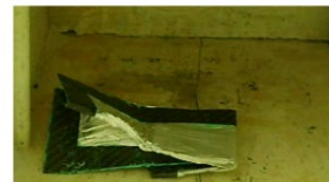
5 s



10 s



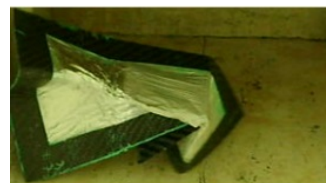
15 s



25 s



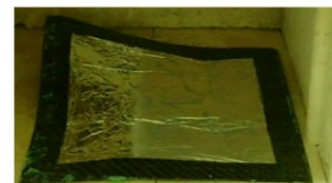
35 s



60 s

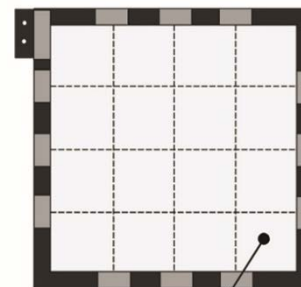


80 s

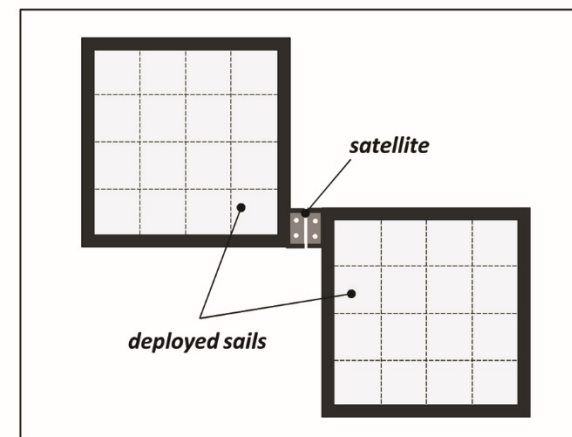


120 s

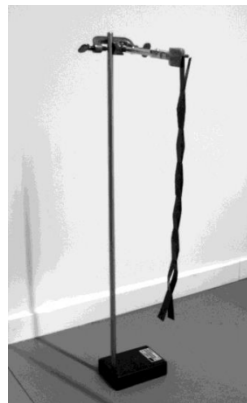
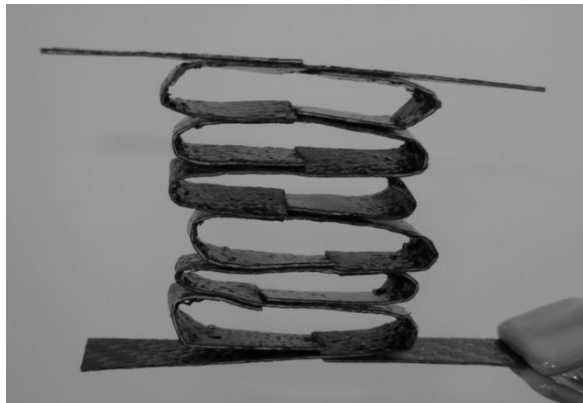
single sail



kapton



Deploying systems



5 s

15 s

25 s

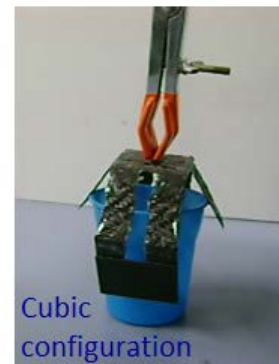
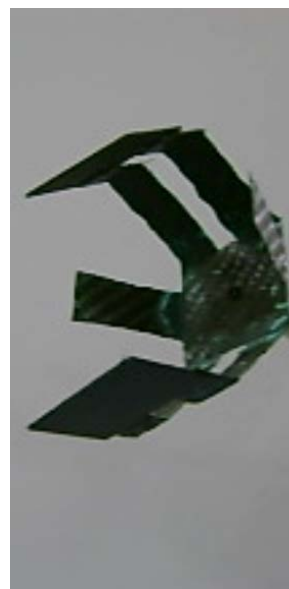
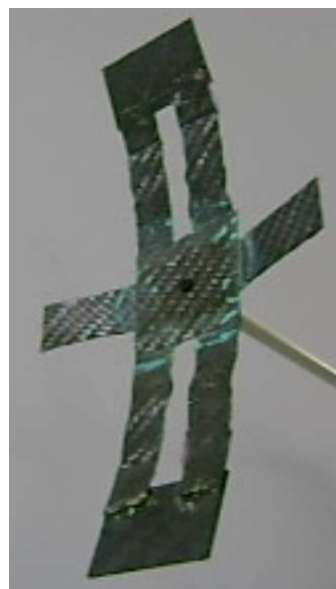
35 s

40 s

60 s

85 s

Grabbing systems



Cubic configuration

Cylindrical configuration

Cubic configuration

Cylindrical configuration

Space debris

More than 500,000 pieces of debris, or "space junk," are tracked as they orbit the Earth. There are more than 20,000 pieces of debris larger than a softball orbiting the Earth. They travel at speeds up to 17,500 mph, fast enough for a relatively small piece of orbital debris to damage a satellite or a spacecraft. There are 500,000 pieces of debris the size of a marble or larger.

www.nasa.gov

Kessler's syndrome (1991)

Space Station

Text Size: 245

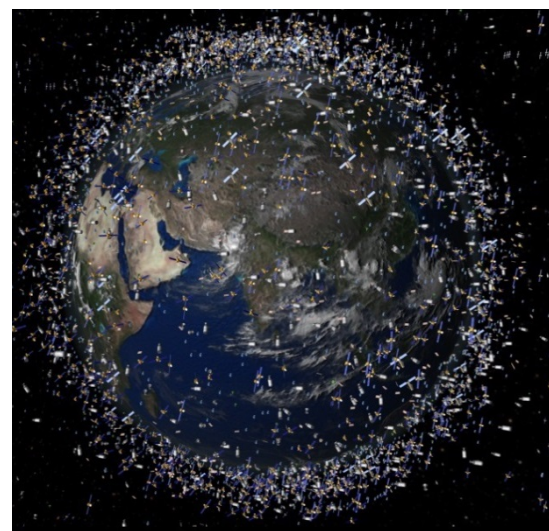
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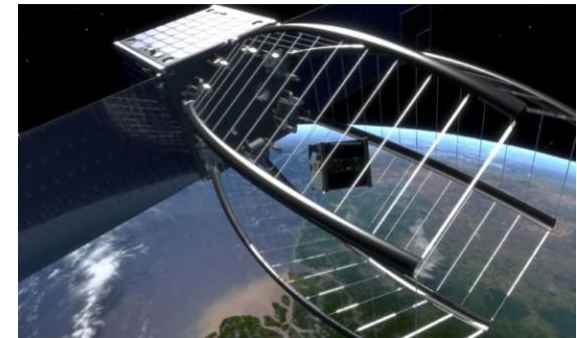
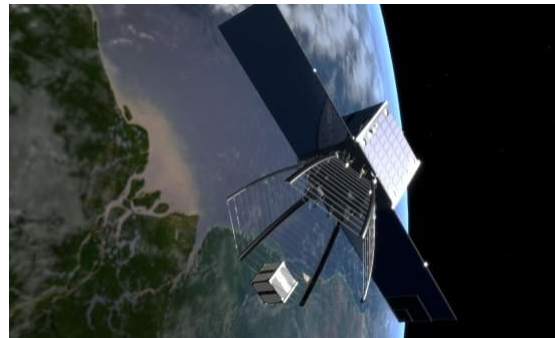
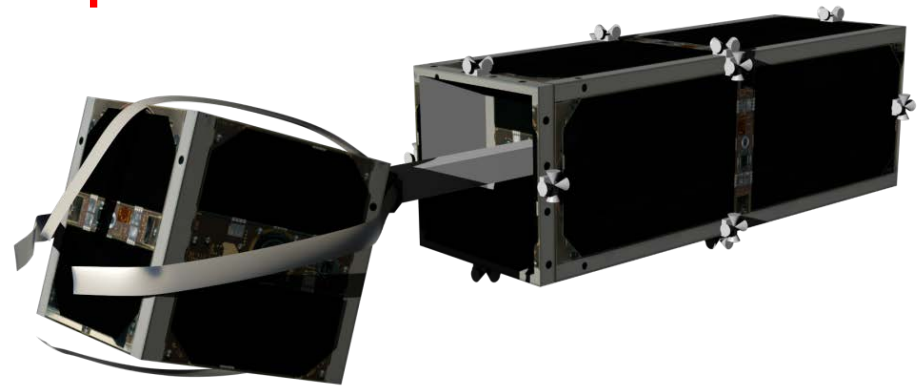
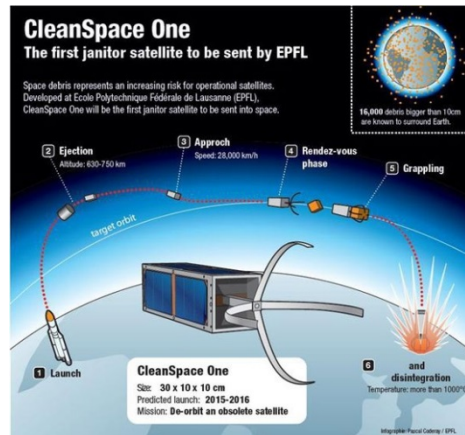
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Space debris is tracked as it orbits Earth.
Image Credit: NASA



Clean Space One

Is it possible to remove Space debris?



By 2016 (**now 2018**), Switzerland plans to launch a "janitor satellite" to start fighting the space junk problem directly while the rest of us keep twiddling our thumbs. CleanSpace One is, as far as we know, the first purpose-built spacecraft designed from the ground up to tackle the space junk (**size?**) problem directly. **Costing just under \$11 million, it's simple, cheap, and hopefully, it'll be effective.**

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CleanSpace One

The Context

China's demonstration of its capability to destroy an aging satellite in 2007, and the collision between the American satellite Iridium and the Russian Cosmos in 2009 brought a new emphasis on the orbital debris problem. Although most of the work had been concentrated on avoidance prediction and debris monitoring, all major space agencies are now claiming the need for active removal of debris [R1, R2]. In 2011, about 14,000 debris above 10 cm were catalogued (see Figure 1). About 2,000 of these are remains of launch vehicles and 10,000 originate from non-operational satellites.

The project's objectives

The motivation behind the CleanSpace One (CSO) project is to advance TRL levels and start mitigating the impact on the space environment by acting responsibly and removing our 'debris' from orbit. As a non-commercial entity, EPFL holds a unique position ensuring that ecological goals and disruptive research are not affected by the need to generate profit.

The objectives of the CleanSpace One (CSO) project are to:

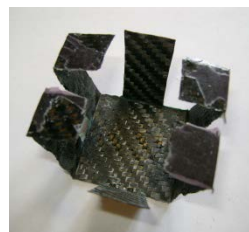
- CoBETH
- CleanSpace One - Press releases and videos
- CHEOPS Project
- Satellite Cleaning Lanes and Vegetation Environments (SCOLE)
- CASSIS: Colour and Stereo Surface Imaging System

eSpace Mission

The EPFL Space Engineering Center (eSpace) shall promote space-related research and development at EPFL by providing high-standard education, leading space technology development activities, coordinating multi-disciplinary learning projects and bringing EPFL laboratory research to space.

New scenario

- Is it possible to clean or to make safe a single orbit?
- Is it feasible launching rockets for grabbing small debris?
- From the manufacturing point of view...
- ... integrated processes, raw materials, tolerances, costs

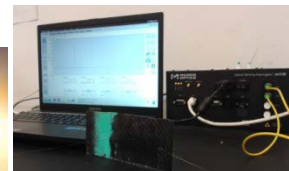
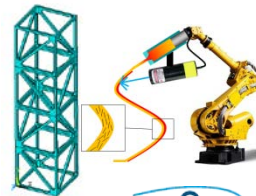


SMPC **LIPI**



SMP actuator

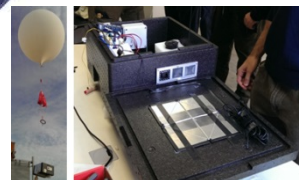
Foaming



Ketlab Sensoring



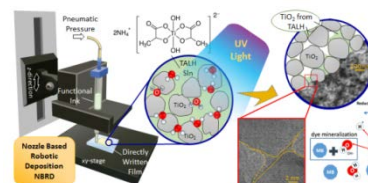
Additive manufacturing



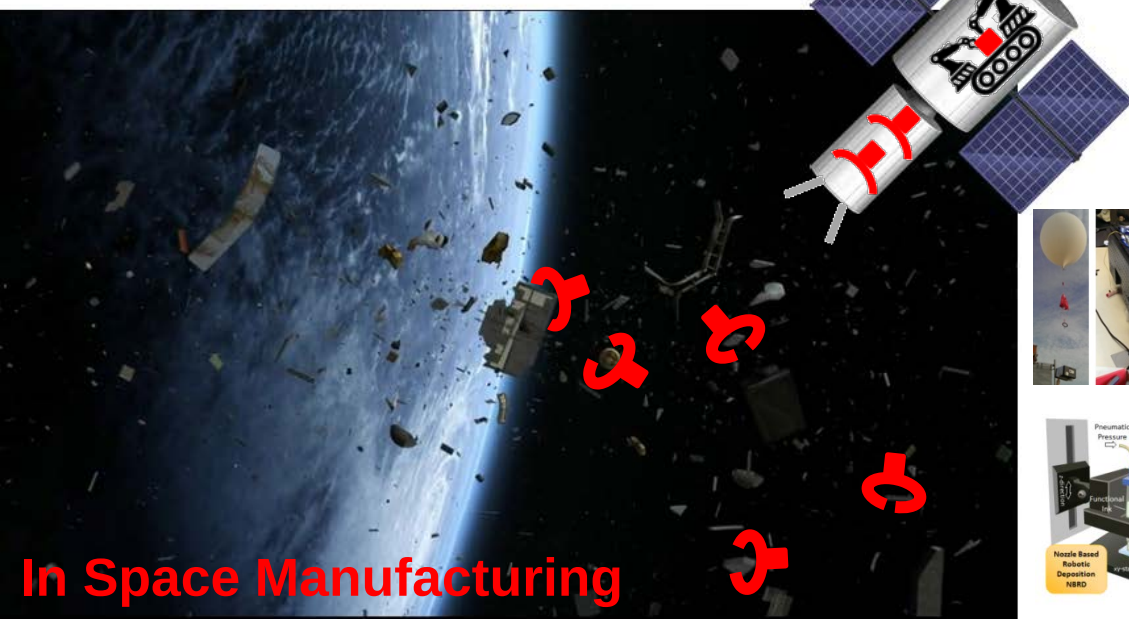
DIPARTIMENTO DI
INGEGNERIA INDUSTRIALE



Shielding materials



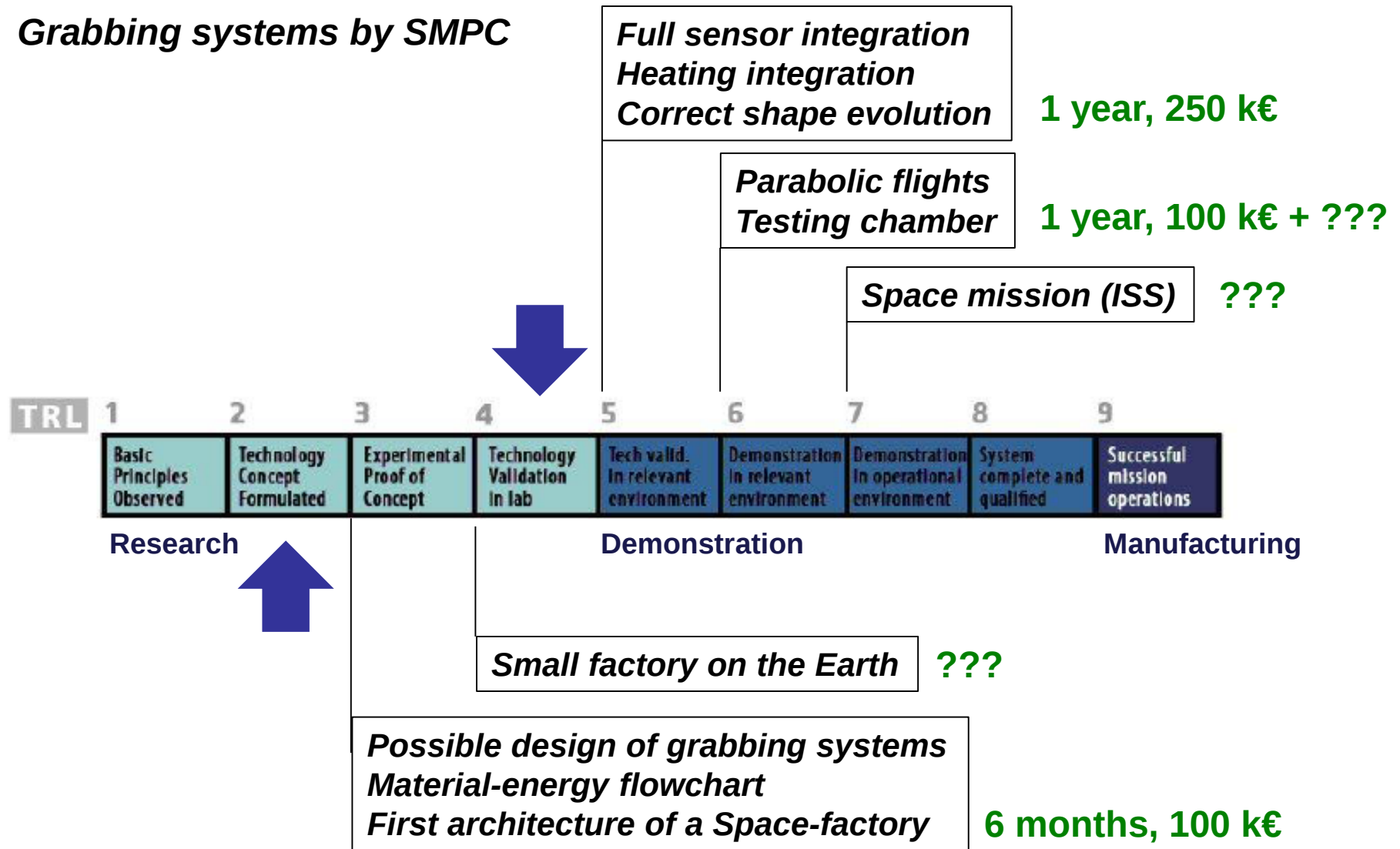
Printed electronics



In Space Manufacturing

The future of the research

Grabbing systems by SMPC



In-Space manufacturing ????

Conclusions

Sustainability seems a simple concept but the implementation strongly depends on the field, and economical, social, industrial aspects should be examined

I have proposed a challenging idea of the in-space manufacturing interesting for debris capture but also in the optic of planets colonization (Mars and other) for future scenarios

UN and all the Space Agencies together could promote and develop such a small but challenging laboratory as a first example of in-space manufacturing laboratory. This could be useful for all the countries involved in space activity.



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Grazie

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